

Heavy Duty Trim Adhesive

18302

Clear high strength adhesive to bond many materials including carpeting, insulation materials, urethane foam, lightweight headliners, fabrics, plastics, rubber and adequately supported flexible vinyl to metal and other surfaces. It offers excellent heat, moisture and water resistance.

SURFACE PREPARATION:



- 1. Surface must be free of wax, silicone, grease, dirt and other contaminants.
- 2. Clean surfaces with 19002 General Purpose Adhesive Cleaner

APPLICATION:

- 1. Shake can for 1 minute after mixing ball moves freely.
- 2. For best results, use only when temperature of material and surfaces are between 70°F and 75°F (21°C and 24°C).
- 3. Select spray pattern by rotating spray head to desired position.
- 4. Spray can approximately 6 to 8 inches (15 to 20 cm) from surface.
- 5. Apply a uniform overlap coat to both bonding surfaces.
- 6. Let adhesive dry 2 to 3 minutes until tacky, then press together.
- 7. When finished, turn can upside down and spray about 3 seconds to clean out spray head. Wipe off tip.

CAUTION: Solvent in the product may harm some paint and plastic surfaces. Masking is recommended where overspray may occur. Test on hidden part to insure compatibility.

TECHNICAL DATA:

APPEARANCE: Opaque, white ODOUR: Hydrocarbon odour

FLASH POINT: -28.9C (Hexane);flame projection: > 45cm < 100cm.

VOC 483 g/L (4.03 lbs/USG)

PRECAUTIONARY INFORMATION

Refer to product label and Saftey Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.



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TECHNICAL INFORMATION:

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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